

CH6I Sensor Low Frequency & Low Noise

Elec

Integral Preamp Acoustic Emission Sensor

Operating Specifications

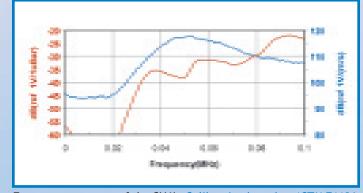
Description and Features

The CH6I sensor is a low frequency, resonant, acoustic emission sensor with an integral, low noise, filtered, 40 dB preamplifier, that can drive up to 3000 feet of cable. The sensor comes standard with PAC's unique "Auto Sensor Test" (AST*) function.

The CH6I features a strong, insulated, lightweight, aluminum alloy, integrated body structure that is color-coded green to identify the sensor model. This sensor's outside shell is anodized, providing a nonconductive finish to prevent any possible electric shorts from metal testing structures. It is the same size and has the same frequency response and sensitivity as the older R6I sensor. The EMI shielding ability of the CH6I has been improved by more than 300% compared with previous versions.

Applications

- Metal, concrete and composite structures that require an AE sensor response below 100 kHz
- Ideal for fiberglass structure tests (i.e. bucket trucks, storage tanks)
- Pipeline testing, where long distance sensor monitoring is a must
- Leak detection for large sensor spacing



Frequency response of the CH6I. Calibration based on ASTM E1106; Calibration based on ASTM E976.

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trical	
Gain40 dB	
Power Requirements16 - 30 Vdc @ 25 mA	
Dynamic Range>80 dB	
Output Voltage 20 V peak to peak	
Noise Level (RMS rti)	
Output Drive Impedance	
Sensor Drive Capability up to 3000 ft (1000 m)	
AST Pulse 24 V, 3 microseconds into crystal	
GroundingCase grounded, isolated from sensing face	

Peak Sensitivity, Ref V/(m/s); Ref [V/µbar]117 [-23] dB

Operating Frequency Range...... 40 - 100 kHz

Resonant Frequency Ref V/(m/s); Ref [V/µbar]55 [98] kHz

Directionality..... ±1.5 dB

Environmental

Temperature Range	-35 to 75°C
Shock Limit	500 g
Completely enclosed crystal for RFI/EMI immunity	

Physical

Dimensions	1.13" dia x 1.54" h (29 x 39.2 mm)
Weight	56 grams
Case Material	Green color, anodized aluminum alloy
Face Material	Ceramic
Connector	BNC
Connector Location	ıs Side
Seal	Ероху
Matching Cable	

Ordering Information and Accessories

Cable (specify cable length)	
Magnetic Hold-Down	MHR6I
Amplifier	AE2A

Sensors include

NIST Calibration Certificate, Auto Sensor Test Function & Warranty

* AST - Auto Sensor Testing feature allows AE systems to control the sensor as a pulser and a receiver at the same time. It can therefore characterize its own condition as well as send out a simulated acoustic emission wave that other sensors can detect, so the condition of the nearby sensors also can be tested.